

TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :		LOSS NO./STEP									
DEPT :	Prod	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

Plant : P14

CELL :	A545	CELL NAME :	Plunger Broaching	M/C STAGE:	Axisco Broaching m/c.	OPERATION:	Broaching
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KAIZEN THEME : **KAIZEN IDEA :**

To avoid hand damage @ plunger broaching stage. Burr exit unit is in open condition.

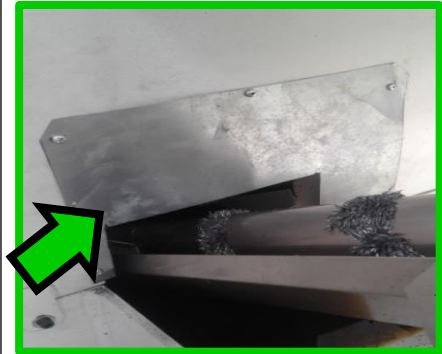
PROBLEM PRESENT STATUS : **COUNTERMEASURE:**

Probability may happen cause of hand get damage during cleaning time. Provided a sheet metal cover at burr exit unit to avoid hand injury.

BENCHMARK:	----
TARGET:	----
KAIZEN START:	03.1.18
TARGET DATE:	04.1.18
KAIZEN FINISH:	04.1.18
TEAM MEMBERS:	
Mr. Murali MN	
Mr. Praveen Jannu	
BENEFITS:-	
Safe Working condition , & User friendly.	

WHY-WHY ANALYSIS: **BEFORE** **AFTER** **KAIZEN SUSTAINANCE**

Why1:- Probability may happen cause of hand get damage during cleaning time.
Why2:- Burr exit unit is in open condition.



WHAT TO DO:
Ir reversible Kaizen.

HOW TO DO:

FREQUENCY:
One time activity.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS
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ROOT CAUSE **RESULTS:**

Burr exit unit is in open condition.



Unsafe working condition.

Safe Working condition.

HD SCOPE INFORMATION IN OTHER PLANT				
SR.NO.	PLANT	WHEN	WHOM	STATUS
1	All	25.2.18	Prod	Open

REGISTRATION NO.:	P14/KK/2018/011
DATE:	28.1.18
REGISTERED BY:	Mr. Praveen Jannu
MANAGER SIGN:	Mr. Manas Kumar Dey